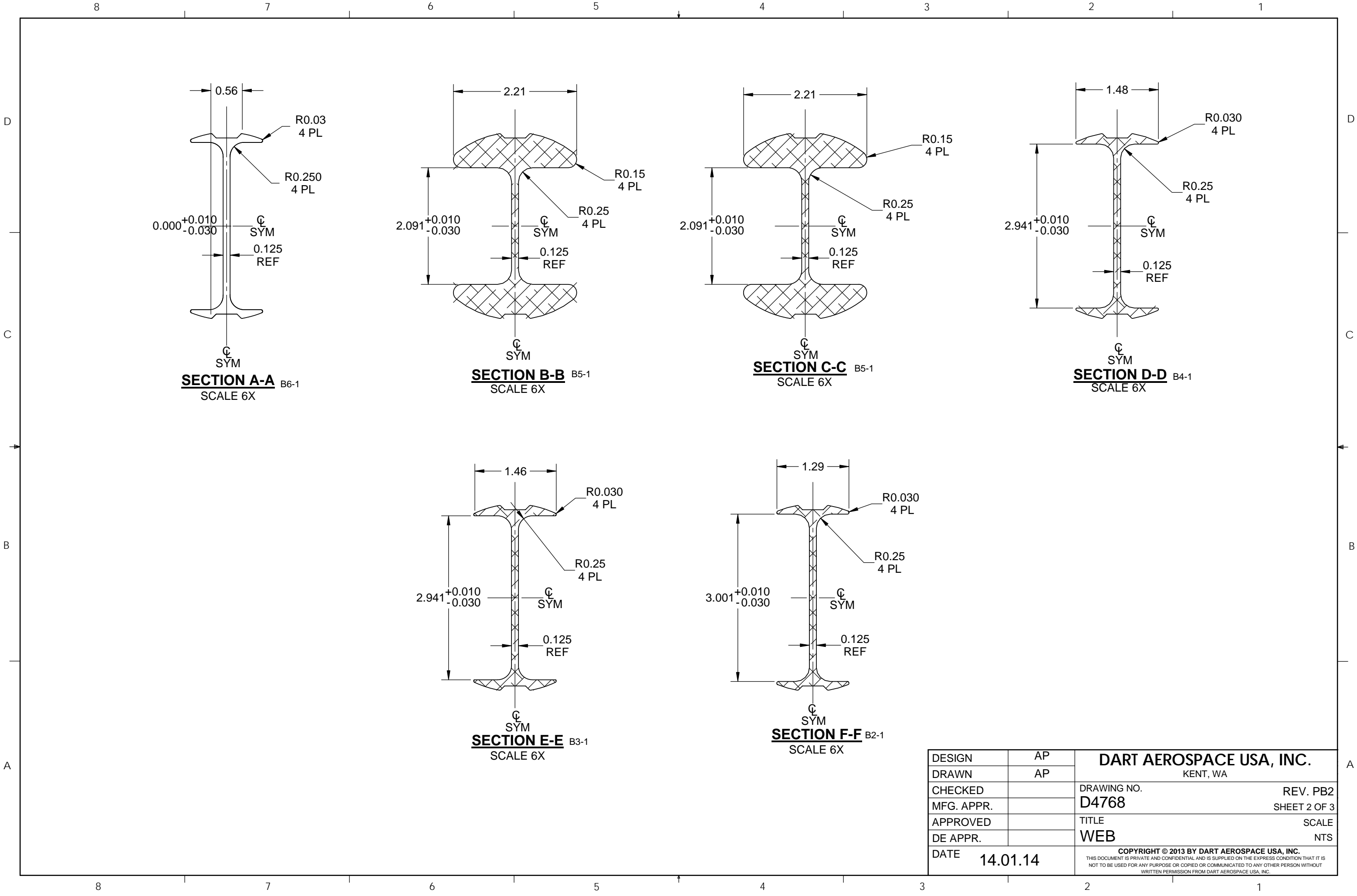


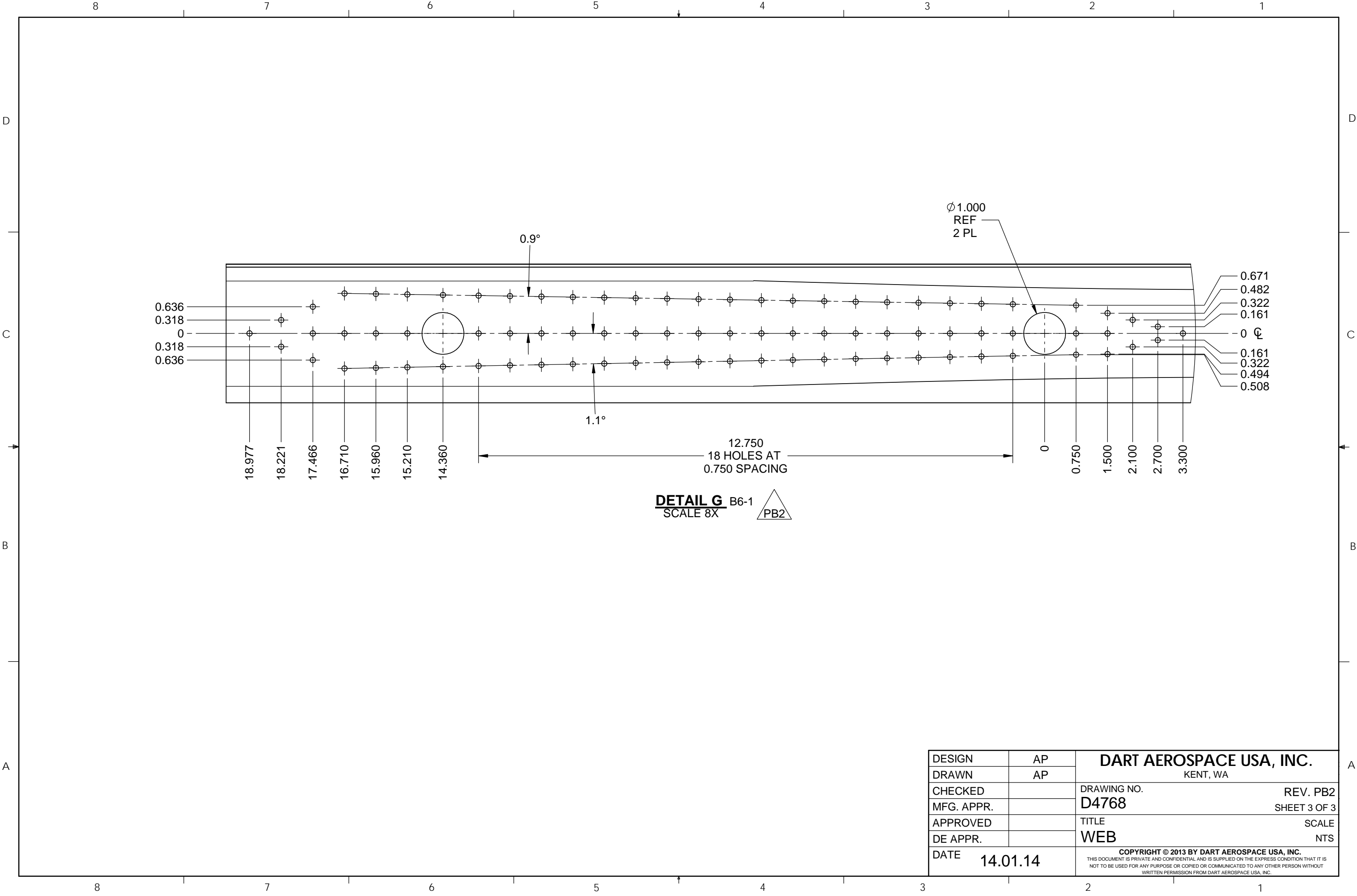
NOTES:
1) MATERIAL: MAKE FROM D4688-1-113 EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 13.35 lbs
8) REMOVE MACHINING EDGES ON THE WEB AROUND THE LOCATION OF DOUBLER INSTALLATION.
ALL GEOMETRIC TRANSITIONS SHOULD BE SMOOTH.

PRELIMINARY PB2
(14.01.14) A.P.

PB2	MODIFIED DETAIL G ON SHT 3, REDUCED OVERALL LENGTH OF PART, PART IS NO LONGER SYMMETRICAL, 23 PL WAS 24 PL (D2-1), REMOVED NOTES ON SHT 2	AP	14.01.14
PB1	ADDED DETAIL G ON SHT 3	AP	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4768	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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